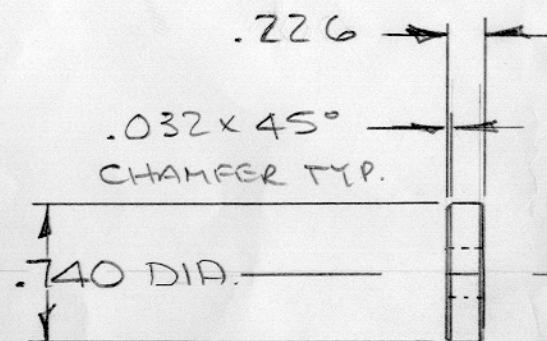


RELEASED
970119 BW



D2022-101

D2022-103

DRILL 'F' (.257) DIA. IN -101
DRILL P (.323) DIA IN -103

MAT'L: ALUMINUM 6061-T6 (QQ-A-225/8)



D2022-103		SPACER 5/16 ALUM. 6061-T6		QQ-A-250/8
D2022-101		SPACER 1/4 ALUM 6061-T6		QQ-A-250/8
PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DART AERO ACCESSORIES INC				
CONTRACT NO.		CLIENT		
DRAWN BRADLEY		DATE 9/20/19		
DESIGN BRADLEY		TITLE SPACERS		
STRESS		CODE		
CHECKED		DWG. NO. D2022		
CLIENT		REV.		
SCALE 1:1		SHT 1 OF 1		

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523	QTY. REQUIRED
DRAWN		BASIC CODE	APPROVAL
APPROVED		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		
	GENERAL	LIMITS	
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 1 W° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BJ=MS20470AD BB=MS20426AD
	REPORT ALL DISCREPANCIES — DO NOT SCALE		